

**AMENDMENT NO. 1 APPROVED ON 2002-10-10
TO SLS 1068 : 1995**

**SRI LANKA STANDARD SPECIFICATION FOR MULTIWALL PAPER SACKS FOR
PACKAGING OF TEA**

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Substitute table 2 with the following

Table 2 - Sack composition and ply grammage

Sl. No.	Normal kraft paper sack			Extensible draft paper sack		
	Sack composition		Grammage g/m ² , min.	Sack composition		Grammage g/m ² , min.
(1)	(2)		(3)	(4)		(5)
i)	Ply 1 (outer)	Wet strength normal kraft paper	70	Ply 1 (outer)	Wet strength extensible kraft paper	80
ii)	Ply 2	Normal kraft paper	70	Ply 2	Extensible kraft paper	80
iii)	Ply 3	Normal kraft paper	70	Ply 3	Extensible kraft paper	80
iv)	Ply 4	Normal kraft paper	70	Ply 4	(inner) a) extensible kraft paper b) aluminium	60 18.7
v)	Ply 5	(inner) a) normal kraft paper b) aluminium	60 18.7			

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4.1.3 Barrier

Delete the existing text and substitute the following

“Aluminium laminated on to kraft paper either with polyethylene (minimum grammage 20 gsm²) or a food grade adhesive shall be used as the barrier.

The grammage of the barrier components shall be as specified in Table 2 when determined as given in Appendix B.

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4.2 Dimensions

Substitute table 3 with the following

TABLE 3 - Dimension of tea sacks

Sl. No.	Empty sack (lay flat dimensions mm				Filled sack dimensions mm		
	Sack length	Sack width	Width of bottom	Valve sleeve width	Sack length max.	Sack length max.	Sack depth max.
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
i)	1080 ± 10	700 ± 5	205 ± 0 5	205 ± 0 5	1080	540	230
ii)	1120 ± 10	720 ± 5	180 ± 5	180 ± 5	1120	560	205