

AMENDMENT NO. 1 APPROVED ON 1986-01-15.

SLS 228 : 1973 SPECIFICATION FOR GLASS BOTTLES WITH CROWN FINISH (650 ml AND 325 ml)

Page 1 and Page 5

Title

Amend to read as “Sri Lanka Standard Specification for Glass Bottles with Crown Finish (650 ml, 625 ml and 325 ml).”

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Clause 1 – Scope

Amend to read as, “This specification prescribes the requirements and methods of sampling and test for glass bottles with crown finish and of nominal capacities 650 ml, 625 ml and 325 ml.”

Clause 2.2

Substitute the existing clause with the following:

“**filling level** : The distance from the top of the neck finish to the centre of the meniscus measured on the centre line of the bottle.”

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Clause 4.3

Amend to read as follows:

“**Shape and dimensions** : The general shape of the Type 1 bottle shall be as in Figure I and that of Type II bottle shall be as in Figure 2. The height and body diameter of the bottles of Types I and II shall be as given in Figure 1 and 2 respectively.

The neck finish of the bottle shall conform to the relevant neck finish specified in **SLS 601 : Part 2** - Glass container finishes – Crown finishes. The neck finish diameter and bore dimensions shall be measured as prescribed in 8.1.2 and 8.1.3 respectively of **SLS 628 : 1984** – 750 ml Glass bottles with 31.5 –mm standard roll-on-pilfer-proof(ROPP)

Clause 4.4

Substitute the existing clause with the following :

“Capacity at filling level : The bottles when filled to a filling level of 55 mm shall have the following capacities :

Nominal capacity ml	Capacity at filling level ml
650	+ 4
	- 0
625	+ 14
	- 0
325	+ 10
	- 0

NOTE - 625 ml bottle shall be of Type I only and shall be used exclusively for packing beer.”

Page 8**Clause 4.5**

Include also the mass of the 625 ml bottle as follows:

625 ml bottle : 550 g

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Delete ‘Appendix A’

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Interchange the Figure 1 and Figure 2 (but not the tables).

Replace the table given in Figure 1 by the following:

Nominal capacity ml	Bottle height A (mm)		Diameter B (mm)	
	Max.	Min.	Max	Min.
650	283.0	280.0	77.7	76.1
625	285.5	282.5	76.4	73.6
325	228.3	225.3	65.0	62.0