

**AMENDMENT NO. 01 TO SLS 29 : 1983 SRI LANKA STANDARD
SPECIFICATION FOR ENVELOPES, POSTCARDS AND PICTURE
POST CARDS**

EXPLANATORY NOTE

This amendment is introduced to specify different substances for paper used in the manufacture of envelopes in relation to their size considering a comment received from the National Paper Corporation.

The minimum size of the test pieces required to determine the substance of paper is included as it has been found that this parameter could not be determined as given in SLS 338 for certain sizes of envelopes, otherwise. Number of samples to be tested has also been increased.

Acceptance number has been changed in order to reduce the risk of rejection of lots having a lower percentage of defectives.

AMENDMENT NO. 01 APPROVED ON 1988-11-30**SLS 29 : 1983 SRI LANKA STANDARDS SPECIFICATION FOR ENVELOPES, POSTCARDS AND PICTURE POSTCARDS (FIRST REVISION)****PAGE 7****Clause 5.2.3**

Delete the existing text in Clause **5.2.3** and substitute the following:

"Clause 5.2.3

The minimum substance of the paper used, when determined as specified in **10.1** shall be as follows:

For local purposes :

C 3, B 4 and C 4 sizes;	95 g/m ²
B 5, C 5 and B 6/C 4 sizes;	76 g/m ²
All other sizes given in Table 1 and Table 2 ;	60 g/m ²
For air mail purposes :	48 g/m ²

NOTE - The minimum values of 95 g/m², 76 g/m², 60 g/m², and 48 g/m² correspond to paper of nominal substance of 100 g/m², 80 g/m², 63 g/m², and 50 g/m² respectively. Paper having higher nominal substance may also be used. A tolerance of - 5 per cent should be permitted on the nominal substance."

PAGE 9**Clause 6.2**

Delete the existing text in Clause **6.2** and substitute the following:

"Clause 6.2 Paper

The substance of the paper used when determined as specified in **10.1** shall be 200 ± 10 g/m²".

PAGE 10**Clause 10**

Delete the existing text in Clause **10** and substitute the following:

"Clause 10 Methods of test

Tests shall be carried out as prescribed in **10.1** and Appendix **B** to Appendix **G**.

10.1 Determination of substance of paper

The substance of paper shall be determined as given in **SLS 338**. The size of the test pieces shall be not less than 60 mm x 60 mm."

PAGE 11**Clause 11.1**

Delete the existing text in Clause **11.1** and substitute the following:

"Clause 11.1

The number of envelopes or postcards not conforming to any one or more requirements when examined as in **A.4.1** is less than or equal to the corresponding acceptance number given in Column 2 of Table 4."

TABLE 4

Delete the existing table and substitute the following:

TABLE 4 - Acceptance number

Number of envelopes or postcards examined (1)	Acceptance number (2)
16	2
24	3
40	4
48	5
64	6
80	7
96	8
128	10
160	12
200	14

Clause 12**TABLE 5**

Delete the existing table and substitute the following:

TABLE 5 - Scale of sampling

Number of cartons in the lot (1)	Number of cartons of envelopes to be selected		Number of bundles of postcards to be selected (4)	Number of envelopes or postcards to be drawn for sub-sample (5)
	If cartons contain 500 or less envelopes (2)	If cartons contain more than 500 envelopes (3)		
Up to 10	5	6	2	5
11 to 20	6	8	3	5
21 to 35	8	10	5	8
36 to 70	10	12	6	8
71 to 150	12	16	8	10
151 to 500	16	20	10	10
501 and above	20	25	12	15

PAGE 13**Clause A.4.3**

Include the following at the end of Clause A.4.3.

"In case of window envelopes and aperture envelopes, the required number of envelope blanks (see Note) before cutting the aperture shall be submitted by the manufacturer with the lot. The number of envelope blanks required in relation to the number of cartons in the lot shall be as given in Column 5 of Table 5.

NOTE - Envelope blank is the paper used to manufacture the envelopes in the lot, cut to the required size and shape before being folded and gummed to form the envelope."