

**AMENDMENT NO. 02 TO SLS 291 : 1974  
SPECIFICATION FOR GLASS BOTTLES FOR AERATED WATER**

**EXPLANATORY NOTE**

This amendment is introduced to include specifications for 1000 ml glass aerated water bottle, since the existing standard specifies nominal capacities up to 400 ml.

**AMENDMENT NO. 02 APPROVED ON 1995-11-23 TO SLS 291 : 1974  
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**Clause 3 NOMINAL CAPACITIES**

2 Insert “1000 ml, “ at the beginning of the line 2.

**Clause 4.2 Neck finish**

Delete the existing text and substitute the following:

“The neck finish of the 1000 ml bottle shall conform to the relevant neck finish specified in **SLS 601** Glass container finishes Part 1 Thread finishes or shall be agreed to between the purchaser and the manufacturer.

The neck finish of the 400, 350, 300, 250 and 200 ml bottles shall conform to the relevant neck finish specified in **SLS 601** Glass container finishes Part 2 Crown finishes.

The neck finish diameter and bore dimensions shall be measured as prescribed in **8.1.2** and **8.1.3** respectively of **SLS 628 : 1983** – 750-ml Glass bottles with 31.5-mm standard roll on pilferproof (ROPP) finish for edible products.”

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**Clause 4.4 Capacity at filling level**

Delete the existing text including Table 1 and substitute the following:

“The bottles shall have the capacity as specified in Column **4** of Table **1** when filled to the relevant filling level given in Column **3** of the table.”

**TABLE 1 - Filling levels and capacities of aerated water bottles**

<b>Sl No.</b>	<b>Nominal capacity ml</b>	<b>Filling level mm</b>	<b>Capacity at filling level ml</b>
<b>(1)</b>	<b>(2)</b>	<b>(3)</b>	<b>(4)</b>
i)	1000	65	1000 +15 -0
ii)	400	55	400 +15 -0
iii)	350	55	350 +10 -0
iv)	300	55	300 +10 -0
v)	250	55	250 +8 -0
vi)	200	55	200 +8 -0